

Product Directory / Répertoire de produits



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Tier Explanations*/ Explication des niveaux*

Tier 1 (Indicated by ●)

7 Days Ready-to-Ship
- Tough Pack Bundles and/or Standard Crate Quantities

Tier 2 (Indicated by ●)

Specialty Produce-to-Order – Goal 21 Days Ready-to-Ship
- Standard bulk crate quantity (customer price sheet or established quantity on existing SKU)

Niveau 1 (indiqué par ●)

Prêt-à-expédier en 7 jours
- En lot sous emballage robuste et/ou en quantité par caisse standard

Niveau 2 (indiqué par ●)

Spécialité produite sur commande
Délai visé : Prêt-à-expédier en 21 jours
- quantité par caisse standard (selon la liste de prix client ou la quantité établie pour le n° de référence existant)

*Tier levels subject to change - contact Customer Service to verify Tier level for specific product needs. /

*Les niveaux sont sujets à changement – communiquez avec le service à la clientèle pour connaître le niveau correspondant à un besoin particulier.

Royal Trim Board & Packaging Options / Options de feuilles Royal et emballage

All SurEdge and Sheet products come with standard protective shroud. Tough Pack and Protective Film are custom packing options. Please check with customer service for additional details.

Tous les produits Suredge et Planches sont vendus avec un voile protectif standard. Emballage robuste et Film protectif sont des options d'emballage personnalisées. Veuillez vérifier avec votre représentant du service à la clientèle pour plus de détails.

Description / Description	Bulk Unit/Shroud / Simple voile	Tough Pack / Emballage robuste <small>(Shrink Wrap) / (Film rétractable)</small>	Protective Film / Film protectif	Corrugated / Ondulé
SurEdge / SurEdge	●	●	●	
Conceal / Cornières	●	●		●
Sheet / Planches	●		●	

SurEdge Trimboard / Planches SurEdge

SurEdge 5/8" Smooth & Smooth/Woodgrain Reversible /
SurEdge 5/8" Lisse et Réversible Lisse/Grain de bois

Profile / Profil	Nominal Description / Largeur nominale	Actual Size / Dimension réelle	Length / Longueur	
			12'	18'
9759	5/8 x 4	5/8" x 3 1/2"	•	•
9760	5/8 x 6	5/8" x 5 1/2"	•	•
9761	5/8 x 8	5/8" x 7 1/4"	•	•
9762	5/8 x 10	5/8" x 9 1/4"	•	•
9763	5/8 x 12	5/8" x 11 1/4"	•	•
9764	5/8 x 16	5/8" x 15 1/4"	•	•

SurEdge 4/4" Smooth & Smooth/Woodgrain Reversible /
SurEdge 4/4" Lisse et Réversible Lisse/Grain de bois

Profile / Profil	Nominal Description / Largeur nominale	Actual Size / Dimension réelle	Length / Longueur	
			12'	18'
9766	1 x 3	3/4" x 2 1/2"	•	•
9767	1 x 4	3/4" x 3 1/2"	•	•
9768	1 x 5	3/4" x 4 1/2"	•	•
9769	1 x 6	3/4" x 5 1/2"	•	•
9770	1 x 8	3/4" x 7 1/4"	•	•
9771	1 x 10	3/4" x 9 1/4"	•	•
9772	1 x 12	3/4" x 11 1/4"	•	•
9773	1 x 16	3/4" x 15 1/4"	•	•

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SurEdge Trimboard / Planches SurEdge

SurEdge 5/4" Smooth & Smooth/Woodgrain Reversible /
SurEdge 5/4" Lisse et Réversible Lisse/Grain de bois

Profile / Profil	Nominal Description / Largeur nominale	Actual Size / Dimension réelle	Length / Longueur		
			12'	18'	20'
9775	5/4 x 4	1" x 3 1/2"	•	•	•
9776	5/4 x 5	1" x 4 1/2"	•	•	•
9777	5/4 x 6	1" x 5 1/2"	•	•	•
9778	5/4 x 8	1" x 7 1/4"	•	•	•
9779	5/4 x 10	1" x 9 1/4"	•	•	•
9780	5/4 x 12	1" x 11 1/4"	•	•	•

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Smooth / Lisse

Woodgrain / Grain de bois

Protective Film / Film Protectif

5/8" 3/4" 1"

Multiple Thicknesses / Épaisseurs multiples

Multiple Widths / Plusieurs largeurs

Reversible / Réversible

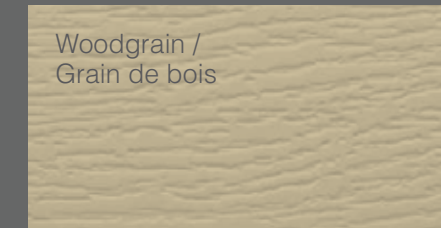
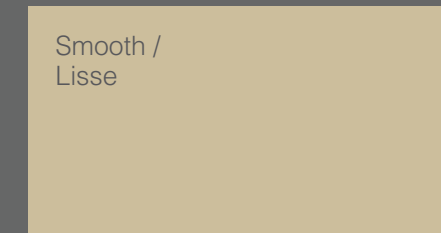
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SurEdge Trimboard / Planche SurEdge

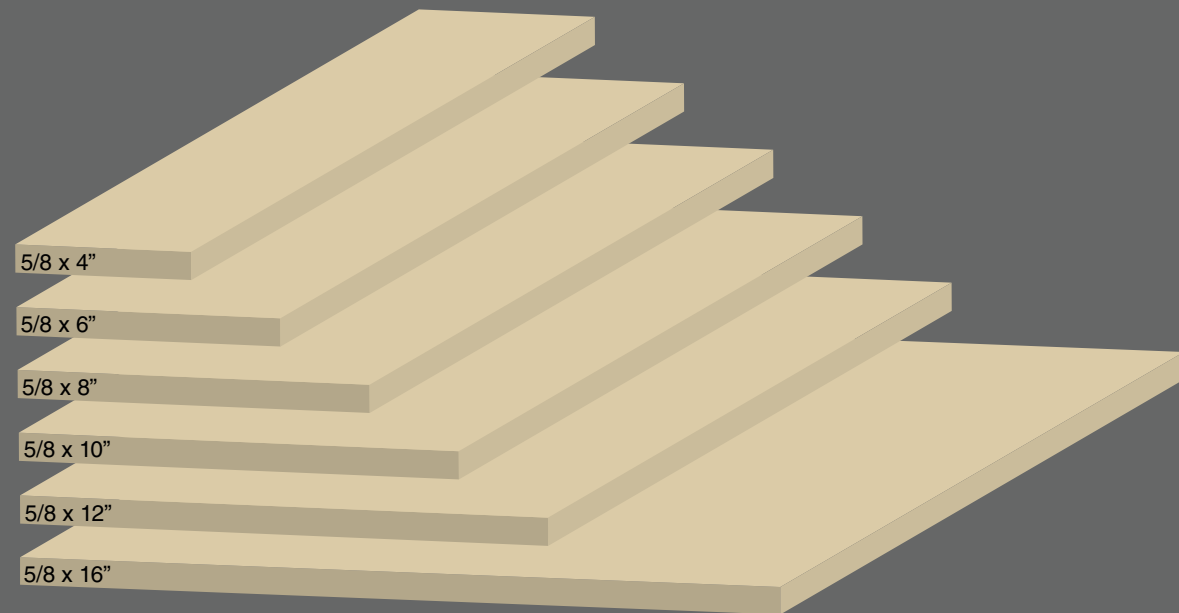
SurEdge Trimboard 5/8" / Disponible en Lisse ou Grain de bois
Sand Dune - Color Through / Dune de sable - entièrement coloré

Profile / Profil	Nominal Description / Largeur nominale	Actual Size / Dimension réelle	Length / Longueur 18'
9759	5/8" x 4"	5/8" x 3 1/2"	●
9760	5/8" x 6"	5/8" x 5 1/2"	●
9761	5/8" x 8"	5/8" x 7 1/4"	●
9762	5/8" x 10"	5/8" x 9 1/4"	●
9763	5/8" x 12"	5/8" x 11 1/4"	●
9764	5/8" x 16"	5/8" x 15 1/4"	●

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Available in Smooth or Woodgrain / Disponible en Lisse ou Grain de bois



Prefinished Trimboard / Planches Pré-finies

Prefinished Trimboard 5/8" /
Planches Pré-finies 5/8"

Profile / Profil	Nominal Description / Largeur nominale	Actual Size / Dimension réelle	Length / Longueur 16'
9759	5/8" x 4"	5/8" x 3 1/2"	●
9760	5/8" x 6"	5/8" x 5 1/2"	●
9761	5/8" x 8"	5/8" x 7 1/4"	●
9762	5/8" x 10"	5/8" x 9 1/4"	●
9763	5/8" x 12"	5/8" x 11 1/4"	●

Prefinished Trimboard 1" /
Planches Pré-finies 1"

Profile / Profil	Nominal Description / Largeur nominale	Actual Size / Dimension réelle	Length / Longueur 16'
9767	1" x 4"	3/4" x 3 1/2"	●
9769	1" x 6"	3/4" x 5 1/2"	●
9770	1" x 8"	3/4" x 7 1/4"	●
9771	1" x 10"	3/4" x 9 1/4"	●
9772	1" x 12"	3/4" x 11 1/4"	●

Prefinished Trimboard 5/4" /
Planches Pré-finies 5/4"

Profile / Profil	Nominal Description / Largeur nominale	Actual Size / Dimension réelle	Length / Longueur 16'
9775	5/4" x 4"	1" x 3 1/2"	●
9777	5/4" x 6"	1" x 5 1/2"	●
9778	5/4" x 8"	1" x 7 1/4"	●
9779	5/4" x 10"	1" x 9 1/4"	●
9780	5/4" x 12"	1" x 11 1/4"	●



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Conceal Trim System / Système de moulures pour Cornières

Conceal Outside Corners - Smooth or Woodgrain /
Cornières extérieures - Lisse ou à grain de bois

Profile / Profil	Description / Description	Actual Size / Dimension réelle	1" Pocket / Poche de 1"	Length / Longueur
				20'
7971	5/4 x 4 Traditional / Traditionnel	3 11/16" x 3 11/16"	•	•
7973	5/4 x 6 Traditional / Traditionnel	5 11/16" x 5 11/16"	•	•

Conceal J-Channel Trim & Window Surrounds - Smooth or Woodgrain /
Moulure en J et contours de fenêtres - Lisse ou à grain de bois

Profile / Profil	Description / Description	Actual Size / Dimension réelle	1" Pocket / Poche de 1"	Length / Longueur
				18'
7994	5/4 x 6 Rabbeted / à rainure	1" x 5 1/2"	•	•
9794	5/4 x 4 New Construction Surround / Contour de nouvelle construction	1" x 3 1/2"	•	•
9795	5/4 x 6 New Construction Surround / Contour de nouvelle construction	1" x 5 1/2"	•	•
9800	5/4 x 4 New Construction Surround / Contour de nouvelle construction	1" x 3 1/2"	•	•

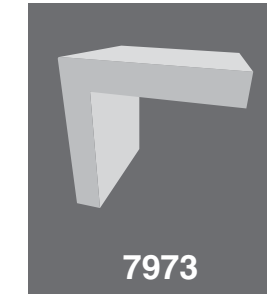
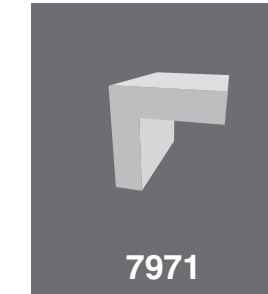
Conceal Water Tables - Smooth /
Moulure d'égouttement - Lisse

Profile / Profil	Description / Description	Actual Size / Dimension réelle	Length / Longueur
			16'
9796	Standard Water Table / Moulure d'égouttement standard	1 5/8" x 2 9/16" - 14° Slope, Smooth Only / à inclinaison, lisse	•
9719	Stone Water Table / Moulure d'égouttement pour pierre	3 1/8" x 3 3/4" - 14° Slope, Smooth Only / à inclinaison, lisse	•

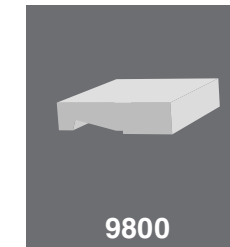
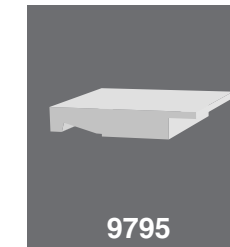
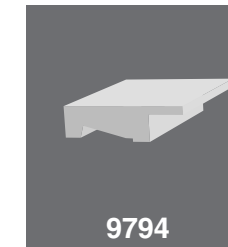
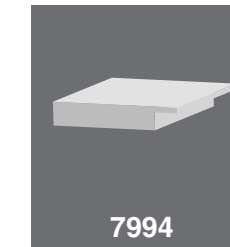
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Conceal Trim System / Système de moulures pour Cornières

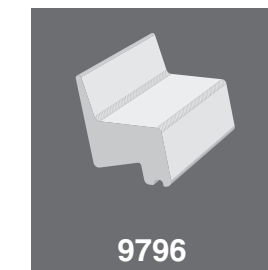
Conceal Outside Corners /
Cornières extérieures



Conceal Trim /
Moulures pour cornières



Conceal Water Tables /
Moulures d'égouttement



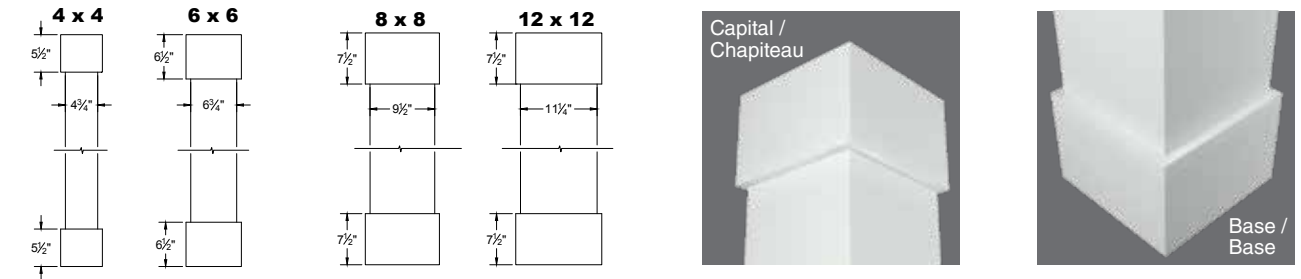
Column Wraps / Ornaments de colonnes

Profile / Profil	Description / Description	Inside Dimension / Dimension intérieure	Outside Dimension / Dimension extérieure	Length/Height / Longueur/Hauteur	
				8' 6"	10'
9807	4 X 4 Column Wrap	3 3/4" x 3 3/4"	4 3/4" x 4 3/4"	•	•
9811	6 X 6 Column Wrap	5 3/4" x 5 3/4"	6 3/4" x 6 3/4"	•	•
9815	8 X 8 Column Wrap	8 1/2" x 8 1/2"	9 1/2" x 9 1/2"	•	•
9829	12 X 12 Column Wrap	10 1/4" x 10 1/4"	11 1/4" x 11 1/4"	•	•
9854	4 X 4 Contractor Cap/Base Set	4 7/8"	6 1/8"	5 1/2"	
9850	4 X 4 Traditional Cap/Base Set	4 7/8"	6 1/8"	6 5/8"	
9858	4 X 4 Craftsman Cap/Base Set	4 7/8"	6 1/8"	5 3/4"	
9855	6 X 6 Contractor Cap/Base Set	5 7/8"	8 1/8"	6 1/2"	
9851	6 X 6 Traditional Cap/Base Set	5 7/8"	8 1/8"	7 5/8"	
9859	6 X 6 Craftsman Cap/Base Set	5 7/8"	8 1/8"	6 3/4"	
9856	8 X 8 Contractor Cap/Base Set	8 1/2"	9 1/2"	7 1/2"	
9852	8 X 8 Traditional Cap/Base Set	8 1/2"	9 1/2"	8 5/8"	
9860	8 X 8 Craftsman Cap/Base Set	8 1/2"	9 1/2"	7 3/4"	
9857	12 X 12 Contractor Cap/Base Set	10 1/4"	11 1/4"	7 1/2"	
9853	12 X 12 Traditional Cap/Base Set	10 1/4"	11 1/4"	8 5/8"	
9861	12 X 12 Craftsman Cap/Base Set	10 1/4"	11 1/4"	7 3/4"	

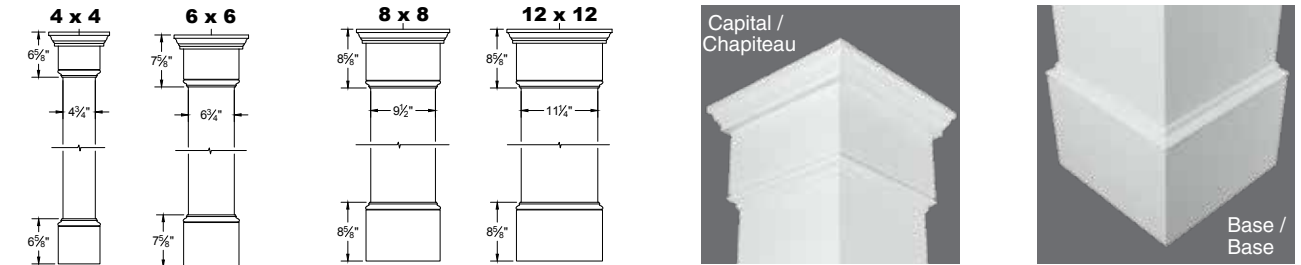
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Column Wraps / Ornaments de colonnes

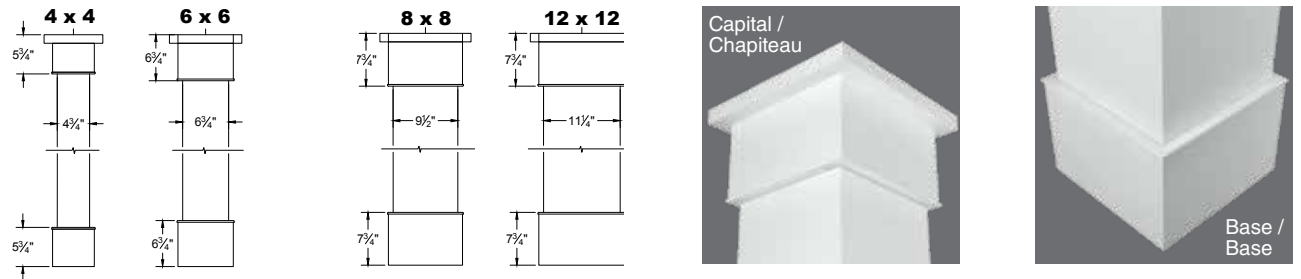
Contractor Series / Série Contracteur



Traditional Series / Série Traditionnelle



Craftsman Series / Série Craftsman



Garage Door Trim / Moulures pour portes de garage

Uniflex™ Garage Door ThermoStop® & Mouldings /
ThermoStop pour portes de garage Uniflex et Moulures

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur						
			7'	8'	9'	10'	16'	17'	
2149	2" Standard Uniflex	7/16" x 2"	●	●	●	●	●		
2448*	2" Brickmould RM 180 / Moulure pour brique	1 1/4" x 2"	●	●	●	●	●	●	●
2497*	5 7/8" Flat Jamb / Jambage plat	11/16" x 5 7/8"	●			●	●		
2709*	5 7/8" Flat Utility Trim / Moulure plate passe-partout	5/16" x 5 7/8"		●				●	
9841*	7 1/2" Garage Door Trim / Moulure pour porte de garage	3/8" x 7 1/2"			●			●	

Garage Door ThermoStop® Top Colors / Top Couleurs pour ThermoStop portes de garage

We frequently update our ThermoStop® palette to match the latest color trends. Here is a sampling of our most popular colors.

Nous mettons régulièrement à jour notre palette ThermoStop pour s'adapter aux dernières tendances de couleurs. Voici un échantillon de nos couleurs les plus populaires.

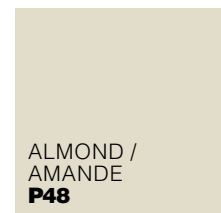
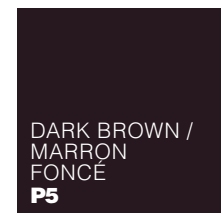
Tier 1** / Niveau 1 **



*Contact Customer Service for Color Availability /
*Contactez notre équipe de service à la clientèle pour les disponibilités de couleurs.

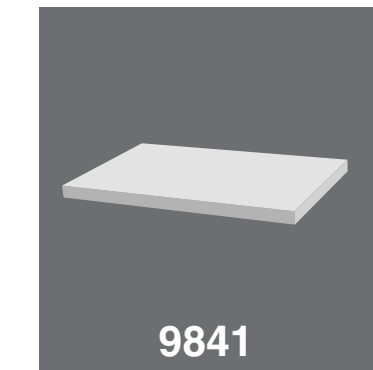
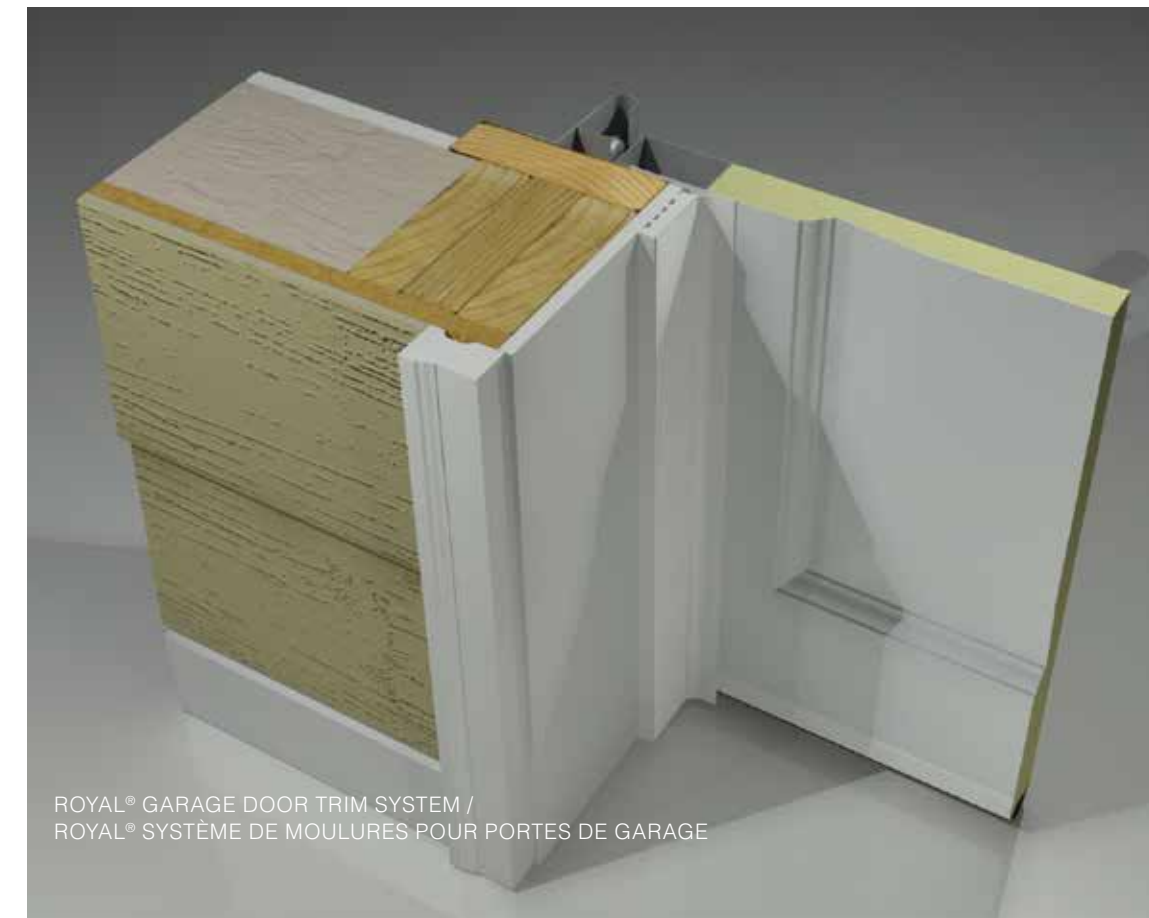
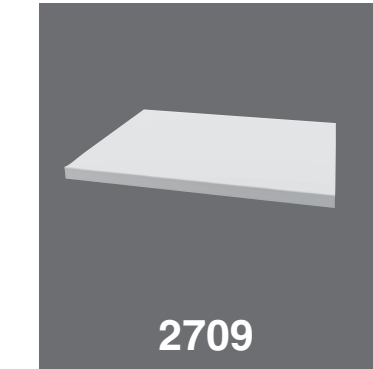
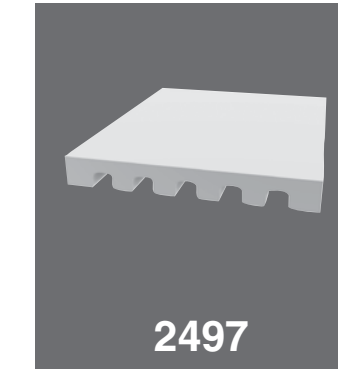
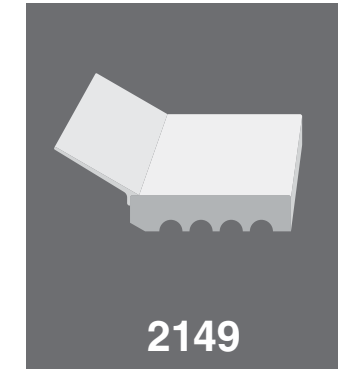
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Tier 2** / Niveau 2 **



Garage Door Trim / Moulures pour portes de garage

Uniflex™ Garage Door ThermoStop® & Mouldings /
ThermoStop pour portes de garage Uniflex et Moulures



Sheet Board / Planches

Sheet Board /
Planches

Profile / Profil	Actual Size / Dimension réelle	Length / Longueur		
		8'	10'	12'
2878	3/8" x 4'	●	●	●
2871	1/2" x 4'	●	●	●
2838	5/8" x 4'	●	●	●
2837	3/4" x 4'	●	●	●
2864	1" x 4'	●	●	●

Other sheet sizes are available, please ask your customer service representative. /
D'autres tailles de planches sont disponibles, veuillez demander à votre représentant de service à la clientèle.

Sheet Board /
Planches

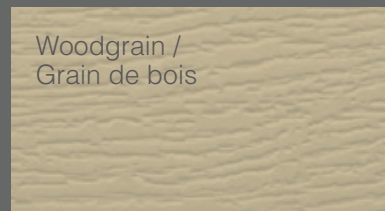
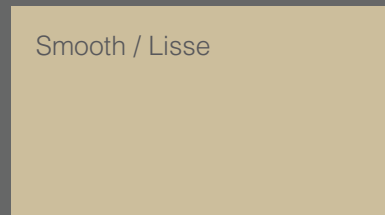
Sand Dune - Color Through /
Dune de sable - Couleur à travers

Profile / Profil	Nominal Description / Largeur nominale	Actual Size / Dimension réelle	Length / Longueur
			18'
2838	5/8" x 48" Sheet Board / Planches	5/8" x 48"	●

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Reversible /
Réversible

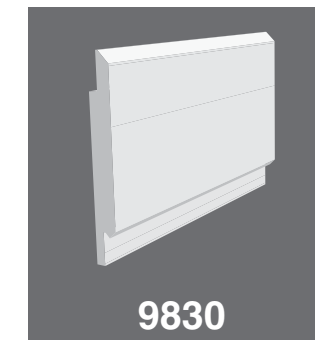


Available in Smooth or Woodgrain /
Disponible en Lisse ou Grain de bois

Nickel Gap Shiplap, Beadboard & Wainscoting / Planches emboutetées rainurées et à lambris

Nickel Gap/Shiplap, Beadboard & Wainscoting /
Planches emboutetées rainurées et à lambris

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur			
			8'	12'	16'	18'
2352	5 1/2" Bead Board – One Sided Only / Planche moulurée – un coté seulement	3/8" x 5 1/2"	●	●	●	
9734	6" Bead Board – Reversible / Planche moulurée – réversible	1/2" x 5 3/4"	●		●	●
9735	6" Bead Board Hi Heat – Reversible / Planche moulurée de plafond - réversible	1/2" x 5 3/4"				●
9830	6" Nickel Gap Shiplap – Reversible / Planches emboutetées rainurées – Réversible	5/8" x 5 1/2"		●		●
9834	8" Nickel Gap Shiplap – Reversible / Planches emboutetées rainurées – Réversible	5/8" x 7 1/4"		●		●



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Window & Door Trim / Moulures de Portes et fenêtres

Brickmould & J Channel /
Moulures pour briques et Moulures en J

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur					
			8'	10'	12'	14'	17'	18'
2448	RM 180 Brick Mould / Moulure pour brique	1 1/4" x 2"	●	●		●	●	●
7351	RM 180 J Channel Brick Mould / Moulure en J pour brique	1 1/4" x 2"; 7/8" Pocket	●	●	●		●	●
7526	RM 180 Flat Back Brick Mould / Moulure pour brique à dos plat	1 1/4" x 2"	●	●			●	

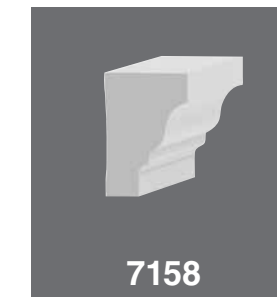
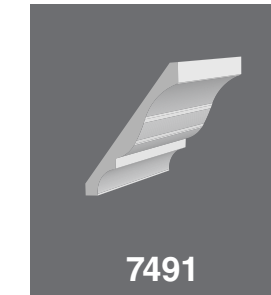
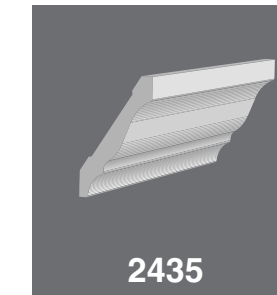


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Window & Door Trim / Moulures de Portes et fenêtres

Crown Moulding /
Moulure couronnée

Profile / Profil	Description / Description	Dimensions / Dimension	Projection / Projection	Spring Angle / Dimension	Length / Longueur		
					8'	12'	16'
2435	4" Crown - RM49	9/16" x 3 5/8"	2.062	38°	●	●	●
7541	4 1/2" Crown - RM 48	11/16" x 4 1/4"	2.5	52°			●
2592	5" Crown - RM 47	11/16" x 4 5/8"	2.784	38°	●	●	●
7491	6" Crown - RM 45	9/16" x 5 1/4"	3.187	52°			●
7158	Rams Crown / Corniche Rams	1 3/8" x 2 1/16"	1 3/8"	—	●	●	●
7960	One Piece Crown / Moulure couronnée 1 pièce	2 3/4" x 3 1/2"	2.75	45°		●	



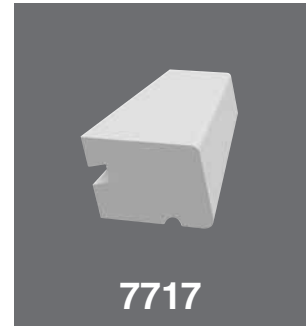
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Mouldings / Ornaments

Door Jambs, Sill & Sill Noses, Transom & Jamb Extensions /
Jambage pour cadre de portes, seuils, et extensions

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur		
			7'	12'	16'
7117	Sill / Seuil	1 1/4" x 4 9/16" - 14°	●	●	●
7717	Sill Nose / Seuil	1 3/16" x 2" - 14°		●	●
7640	Sill Nose / Seuil	2 1/4" x 2 3/4" - 14°			●
2345	Sill Nose / Seuil	1 1/2" x 1 5/8" - 16°		●	●
7118	Sill Nose / Seuil	1 3/8" x 1 5/16" - 14°	●	●	●

Ask about our custom cut-to-length, mitering and fabrication. /
Demandez-nous pour des coupes sur mesure, coupes à onglet et fabrication.

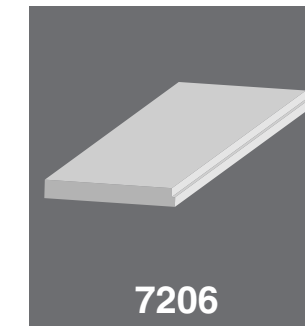
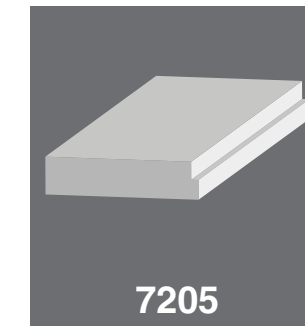


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*Voir table des matières pour explication des ● & ●

Mouldings / Ornaments

Door Jambs, Sill & Sill Noses, Transom & Jamb Extensions /
Jambage pour cadre de portes, seuils, et extensions

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur						
			7'	8'	10'	12'	14'	16'	17'
7181	4 9/16" Entry Door Jamb / Jambage de porte d'entrée	1 1/4" x 4 9/16"	●		●		●		●
7193	Astragal	1 5/8" x 3 1/4" CTL	●	●			●		
7241	6 9/16" Entry Door Jamb / Jambage de porte d'entrée	1 1/4" x 6 9/16"	●		●		●		●
7464	Transom Sash	1 3/8" x 2 1/2"							●
7205	Jamb Extender / Extension de jambage	1 1/16" x 2 9/16"					●		
7206	Jamb Extender / Extension de jambage	1 1/16" x 4 9/16"					●		



Ask about our custom cut-to-length, mitering and fabrication. /
Demandez-nous pour des coupes sur mesure, coupes à onglet et fabrication.

*See Table of Contents for explanation of ● & ● /
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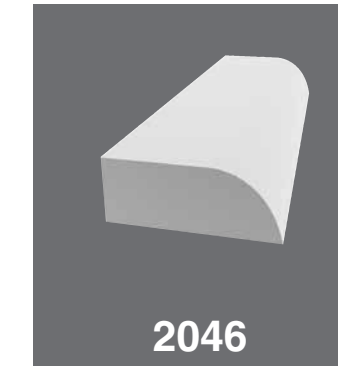
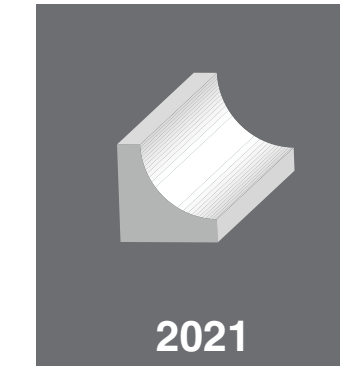
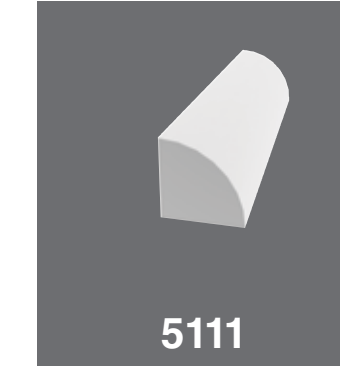
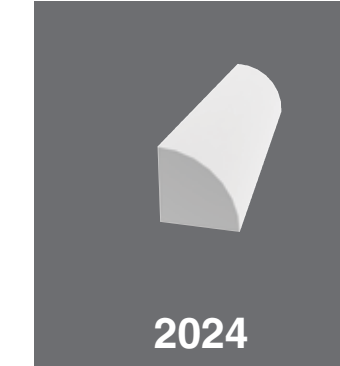
Mouldings / Ornaments

Quarter Rounds, Cove & Stops /
Quart de rond, gorge et stops

Profile / Profil	Description / Description	Dimensions / Dimension				
			8'	10'	12'	16'
2024	Quarter Round RM 108 / Quart de rond RM 108	1/2" x 1/2"	•		•	•
5111	Quarter Round RM 107 / Quart de rond RM 107	5/8" x 5/8"	•	•	•	
2689	Quarter Round RM 105 / Quart de rond RM 105	3/4" x 3/4"	•	•	•	•
2258	Bead Mould / Quart de rond baguetté	3/8" x 1/2"	•	•		
2021	Scotia Cove RM 93 / Quart de rond baguetté	3/4" x 3/4"	•	•	•	•
2046	Shoe Mould / Quart de rond baguetté	5/16" x 3/4"	•	•	•	•

Mouldings / Ornaments

Quarter Rounds, Cove & Stops /
Quart de rond, gorge et stops

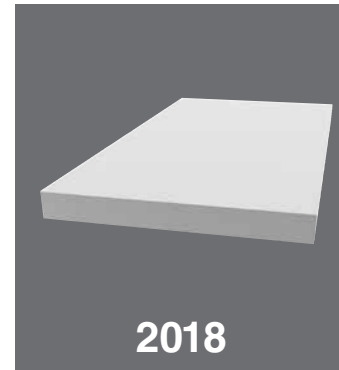


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Mouldings / Ornaments

Decorative Trim /
Moultures décoratives

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur		
			8'	12'	16'
7719	Outside Corner RM 205 / Coin extérieur RM 205	1 1/8" x 1 1/8"	●	●	●
2450	Base Cap RM 164 / Chapiteau base RM 164	1 1/16" x 1 1/8"	●	●	●
2018	Lattice / Élément de treillis	1/4" x 1 9/16"	●	●	●

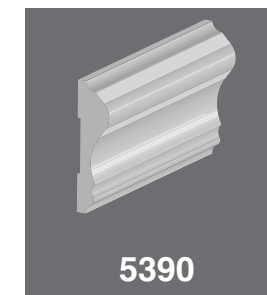
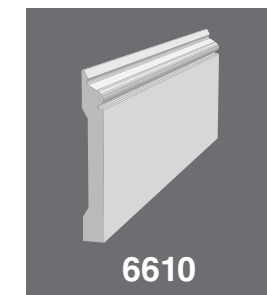
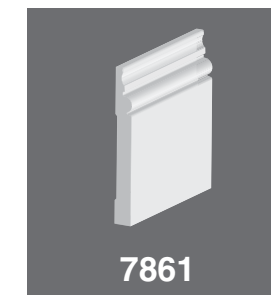
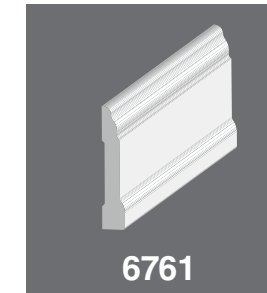
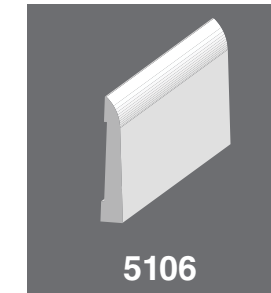


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*Voir table des matières pour explication des ● & ●

Mouldings / Ornaments

Base & Chair Rail /
Bases et cimaises

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur		
			8'	12'	16'
5106	Ranch Base 2 1/2" / Base Ranch 2 1/2"	7/16" x 2 1/2"	●		
6761	Base/Casing Combo 2 3/4" / Set Base/Encadrement 2 3/4"	1/2" x 2 3/4"	●		
5523	Colonial Base 3 1/4" LRM 623 / Base Coloniale	7/16" x 3 1/4"	●		
7527	Base RM 623 3 1/4" RM 623	7/16" x 3 1/4"	●	●	●
7861	Heirloom Base 5"	7/16" x 5"	●		
6610	Royal Base 5"	1 1/16" x 5"			●
5390	Chair Rail 2 5/8" RM 390 / Cimaise	1 1/16" x 2 5/8"	●		



*See Table of Contents for explanation of ● & ● /
*Voir table des matières pour explication des ● & ●

Mouldings / Ornaments

Drip Caps, Back Bands & Panel Mould /
Bande de départ et larmier, Chambranle et cornière arrière

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur		
			8'	12'	16'
2598	Bed Mould RM 75 / Moulure d'appui RM 75	9/16" x 1 9/16"	•	•	•
2449	1 5/8" Drip Cap RM 197 / Larmier RM 197	1 1/16" x 1 5/8"	•	•	•
7202	Rake Mould RM 287 / Moulure de type "panneau" RM 287	1" x 2"	•	•	•
2599	Shingle Mould RM 210 / Moulure de type "panneau" RM 210	1 1/16" x 1 5/8"	•	•	•

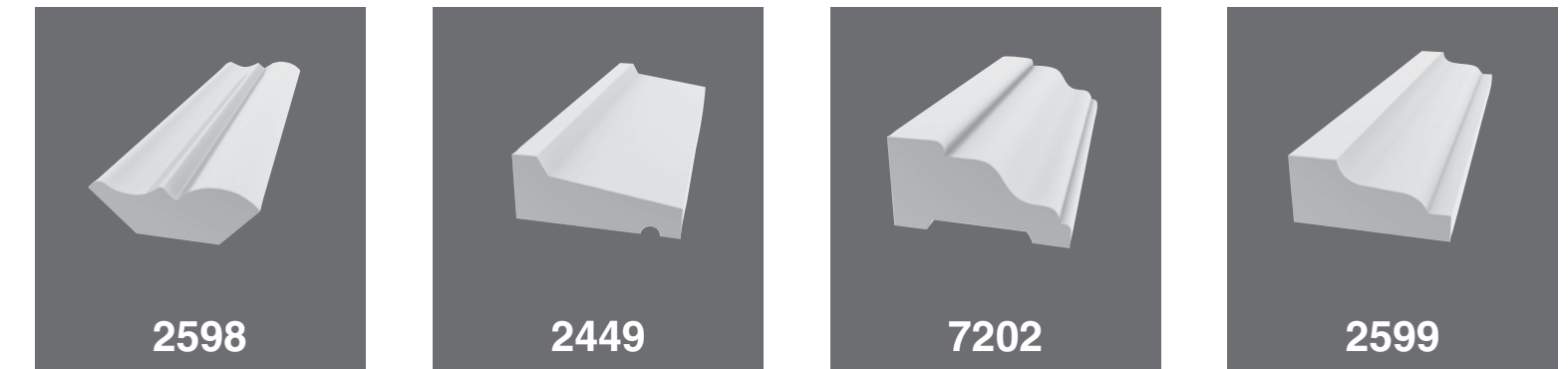
Rail & Balusters /
Rampes et balustres

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur					
			6'	8'	10'	12'	14'	16'
2536	Baluster / Balustre	1 1/4" x 1 1/4"			•		•	•
2542	Baluster / Balustre	1 1/2" x 1 1/2"		•	•	•		•
2535	Top Rail / Haut de rampe	1 1/2" x 3 5/16"	•	•	•	•		•
2537	Bottom Rail / Bas de rampe	1 3/4" x 3 9/16"	•	•	•	•		•

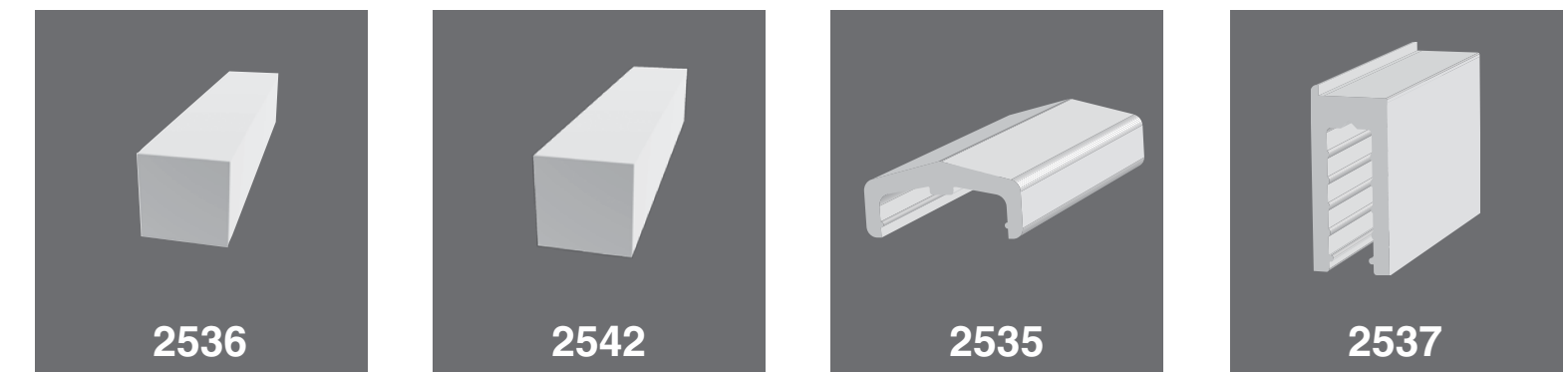
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Mouldings / Ornaments

Drip Caps, Back Bands & Panel Mould /
Bande de départ et larmier, Chambranle et cornière arrière



Rail & Balusters /
Rampes et balustres



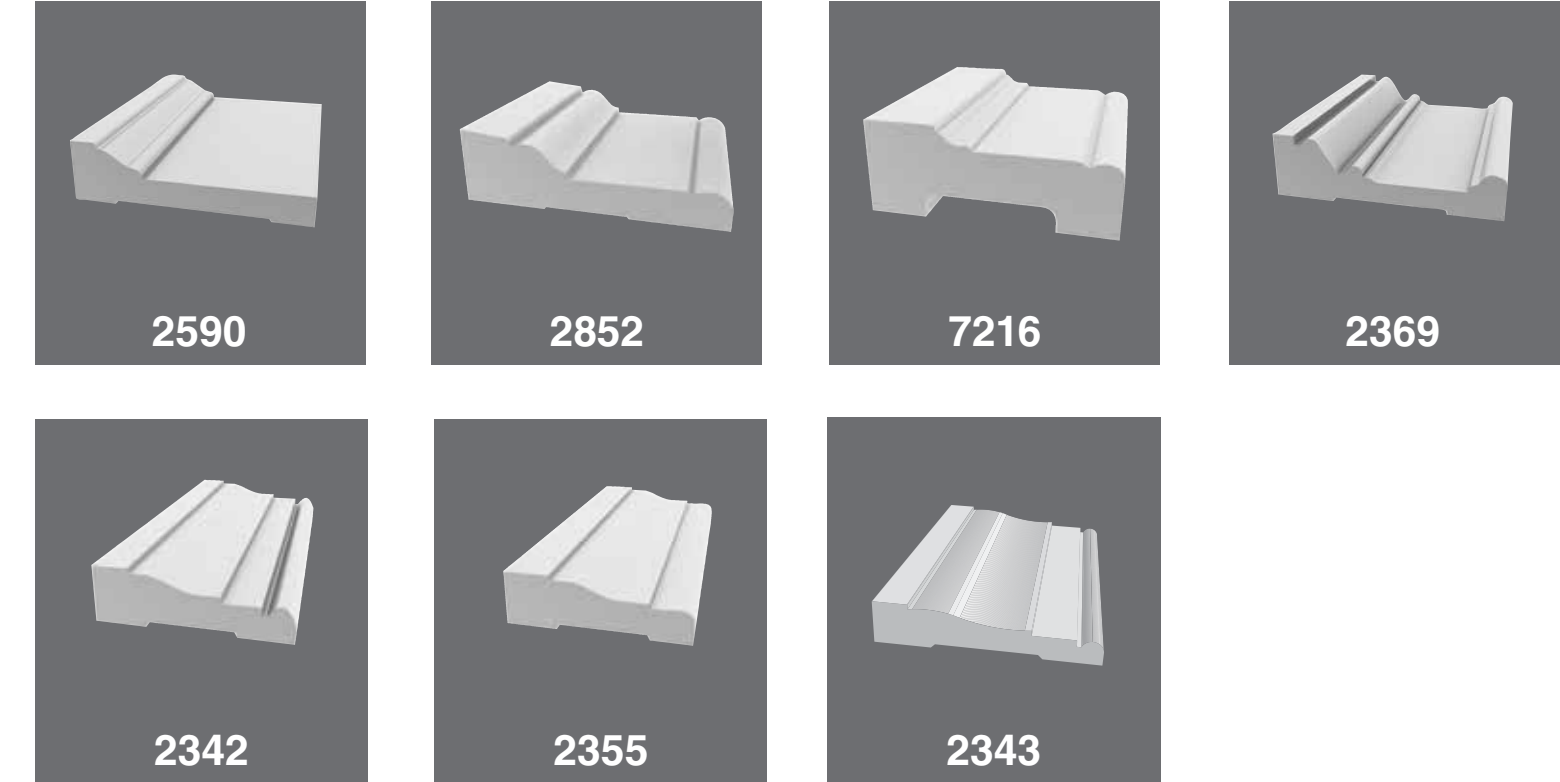
Mouldings / Ornaments

Casing /
Encadrements de fenêtres

Profile / Profil	Description / Description	Dimensions / Dimension	Length / Longueur		
			8'	12'	16'
2590	Back Band Casing 4 1/2" / Encadrement à cornière arrière 4 1/2"	1 3/16" x 4 1/2"	•	•	•
2852	New Adams Casing 3 1/2" / Encadrement 3 1/2"	1" x 3 1/2"			•
7216	Williamsburg Casing 3 1/4" / Encadrement Williamsburg 3 1/4"	1 1/4" x 3 1/4"		•	•
2369	RB3 Casing 3 1/2" RM 523 / Encadrement RB3	1" x 3 1/2"	•		•
2342	Casing 2 1/4" RM 376 / Encadrement RM 376	1 1/16" x 2 1/4"			•
2355	Colonial Casing 2 1/4" RM 356 / Encadrement Colonial RM 356	1 1/16" x 2 1/4"	•	•	•
2343	Colonial Casing 3 1/4" RM 445 / Encadrement Colonial RM 445	5/8" x 3 1/4"	•		•

Mouldings / Ornaments

Casing /
Encadrements de fenêtres



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2369	26
2435	17
2448	16
2449	24
2450	22
2497	12
2535	24
2536	24
2537	24

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2592	17	2598	24	7206	16	9760	4	9795	8
2598	24	2599	24	7216	27	9761	4	9796	8
2689	20	2689	20	7351	16	9762	4	9800	6
2838	14	2838	14	7464	19	9763	4	9807	10
2852	26	2852	26	7491	17	9764	4	9811	10
2864	14	2871	14	7526	16	9766	4	9815	10
2871	14	2878	14	7527	23	9767	4	9829	10
5106	23	5106	23	7541	17	9768	4	9841	12
5111	20	5111	20	7640	18	9769	4	9850	10
5390	23	5390	23	7717	18	9770	4	9851	10
5523	23	5523	23	7719	22	9771	4	9852	10
6610	23	6610	23	7861	23	9772	4	9853	10
6761	23	6761	23	7960	17	9773	4	9854	10
7117	18	7117	18	7971	9	9775	5	9855	10
7118	18	7118	18	7973	8	9776	5	9856	10
7158	17	7158	17	7994	9	9777	5	9857	10
				9719	8	9778	5	9858	10
				9734	15	9779	5	9859	10
				9735	15	9780	5	9860	10
								9861	10

WM® Series	RM Series	Royal Profile	Description	Dimensions	Page #	WM® Series	RM Series	Royal Profile	Description	Dimensions	Page #
WM45	RM45	7491	6" Crown	9/16" x 5 1/4"	17	WM197	RM197	2449	1 5/8" Drip Cap	1 1/16" x 1 5/8"	24
WM47	RM47	2592	5" Crown	1 1/16" x 4 5/8"	17	WM205	RM205	7719	Outside Corner	1 1/8" x 1 1/8"	22
WM49	RM49	2435	4" Crown	9/16" x 3 5/8"	17	WM210	RM210	2599	Shingle Mould	1 1/16" x 1 5/8"	24
MM48	RM48	7541	4 1/2" Crown	1 1/16" x 4 1/4"	17	WM287	RM287	7202	Rake Mould	1" x 2"	24
WM75	RM75	2598	Bed Mould	9/16" x 1 7/8"	24	WM356	RM356	2355	Colonial Casing	1 1/16" x 2 1/4"	26
WM93	RM93	2021	Scotia Cove	3/4" x 3/4"	20	WM376	RM376	2342	Casing	1 1/16" x 2 1/4"	26
WM105	RM105	2689	Quarter Round	3/4" x 3/4"	20	WM390	RM390	5390	Chair Rail	1 1/16" x 2 5/8"	23
WM107	RM107	5111	Quarter Round	5/8" x 5/8"	20	WM445	RM445	2343	Colonial Casing	5/8" x 3 1/2"	26
WM108	RM108	2024	Quarter Round	1/2" x 1 1/2"	20	WM523	RM523	2369	RB3 Casing	1" x 3 1/2"	26
WM164	RM164	2450	Base Cap	1 1/16" x 1 1/8"	22	WM623	RM623	7527	Base RM 623	7/16" x 3 1/4"	23
WM180	RM180	2448	Brick Mould	1 1/4" x 2"	16	LWM623	LRM623	5523	Colonial Base	7/16" x 3 1/4"	23

"RM" designation identical or similar to WM® Series Patterns.
Some RM Series non-stocking.

FAQs

1. Do you have installation instruction videos?

We have many installation videos on YouTube. Please follow the link below:
<https://www.youtube.com/user/RoyalBuildingProduct>

2. Can you use interior mouldings outside?

The only PVC interior mouldings that can't be used outdoors are the decorative woodgrain laminated interior mouldings. All other white cellular PVC products can be used for interior and exterior applications.

3. What colors are available?

Our exterior trim & mouldings are available in white. Our garage door products come in several Colors from white to hunter green*. A full list is available at:
http://garage.royalbuildingproducts.com/uploadedFiles/sites/OEM/Garage/Resources/041615-Royal_Garage_Trim_Bro-English-to_print.pdf
 *2018 Color palette is changing. Please contact customer service for up-to-date offering. Brickmold and Jambs are available in white, almond, sandstone and chocolate brown.

4. What lengths do your trim & mouldings come in?

Exterior trim & mouldings are available in 7' to 20' lengths. Interior mouldings are typically 7' to 12' lengths.

5. Can you install the mouldings near a fireplace, heaters or dryer vents?

Yes, but only in locations where the temperature build-up from the heat in the area DOES NOT exceed 140°F to 150°F.

The exhaust temperature of a dryer typically cycles 120 to 160°F. If the dryer is not operating properly it could be higher. Post 1980 dyers should have safety fuse that typically blows at 185°F. There are some dryer manufacturers that specify not to use a plastic vent. Customer should refer to OEM dryer specifications to determine maximum exhaust temperature (some are as high as 200°F), and follow all code requirements.

The following codes should be reviewed to ensure dryer vent systems are in compliance:

- International Mechanical Code: 2009 version, sections 504 and 913.
- National Fuel Gas Code.
- UL 2158 Electric Clothes Dryer Standard references venting requirements.
- ANSI Z21.5.1 - Gas Clothes Dryers.

Other sections of these codes may also apply to multi-dryer vent systems.

See the Installation Instructions for the specific dryer model being used or considered for spacing requirements.

6. Can you install the mouldings around the shower or bathtub?

Yes. Our mouldings are water proof and do not promote the growth of mold or mildew.

7. Can you attach a screen door to a PVC door frame?

Yes, follow the manufacturer's recommendations.

8. Does cellular PVC trim require special code approval?

Typically no special codes are required – always check with building codes.

9. Can PVC be used as a structural component such as framing?

PVC cannot be used as a structural product in load bearing applications. PVC boards must always be supported by wood or other structural materials.

10. How do I clean and remove scratches?

If the scratches are not too deep, you can use Windex and Mr. Clean MAGIC ERASER, (or Scotch-Brite® Non-Scratch Scrub Sponge). Apply the cleaner. Use the eraser or sponge, and rub in circular and up and down motions, until scratches are buffed out. This takes some time, depending on the severity of the scratches. You can also use Turtle Wax® Rubbing Compound to remove surface scratches. Clean the product after buffing the out the scratches.

There are many cleaners on the market that will work for cleaning PVC:

- Windex® 409 Glass and Surface Cleaner® Spic & Span Cinch® • Fantastik All-Purpose® • Fantastik Oxy Power Multi-Purpose Cleaner® • Clorox Clean-Up® • Glass Plus® • DeckMAX® • M1 House Wash® • LA's Totally Awesome® All-Purpose Cleaner

CUTTING & MILLING

11. How should I cut the trim and mouldings?

Royal Trim & Mouldings should be cut with a carbide tip blade with 80 teeth or more. It is important to make the cuts quickly. We also have found that you can lightly spray the blade with cooking spray or furniture polish as a lubricant to avoid excessive build up on the blade. *NOTE: Do not spray the mouldings as this will affect paint adhesion.*

12. What type of routing or milling bits should I use?

Use standard woodworking carbide-tipped router bits. Secure the trim to a bench or table when routing to minimize "chatter". Once the routing is complete, the cut can be smoothed using 220-320 grit sandpaper. This will help seal the cut edge and make it more resistant to dirt. After routing, to seal the exposed cells you can:

- Sand the exposed cells with a 320 grit sandpaper
- Paint the exposed area with a high quality 100% acrylic latex paint

13. What do you recommend for ripping boards or sheet stock?

Safety First – Please follow manufacturer's instructions on safe operation of saws and other milling or routing tools. Use a good, sharp carbide tipped saw blade. Make sure the product is secure while ripping. After ripping or milling to seal the exposed cells you can:

- Sand the exposed cells with 320 grit sandpaper.
- Paint the exposed area with a high quality 100% acrylic latex trim paint

FASTENING & JOINING

14. How do I manage expansion and contraction of PVC trim mouldings?

- PVC expands and contracts many times greater than wood
- The main consideration is to plan for lengthwise expansion and contraction in boards longer than 12 feet. If not accounted for, PVC trim can buckle or develop unsightly gaps. The key element is to choose the right joints to fasten in place while allowing other joints to move. The movement can be concealed with a shiplap joint or by leaving space for the board to expand behind a butt joint or a feature board.
- If there will be an outside miter or a fastened joint at both ends of a trim run that is 12 feet or longer, use two boards connected with a shiplap joint to allow the boards to move without exposing the material underneath the joint.
- For outside corners, cement and mechanically fasten mitered outside corners together to keep them from opening up as the boards move.
- For inside corners you can use butt joints to hide movement, but you must leave a gap at the end of the longer piece.
- To use scarf joints, you must allow for movement in the run. PVC trimboards can be cemented together at the joint and the boards will move as one. Allow for movement with a shiplap.
- On longer runs, to account for movement, the more the trim is fastened and bonded, the less it will move. Also, you must double fasten on both sides of "pinned" joints.
- In temperatures above 80°F, the board joints should be tight.
 - In temperatures of 40°F to 60°F, leave 1/8 inch of space.
 - And when it's less than 40°F degrees outside, provide for 3/16 inch between boards.

15. Do you have to predrill before nailing?

If nailing product at 40°F or below, predrilling is required.

16. How do you fasten trim & mouldings?

There are several manufacturers that produce fasteners specifically intended for use with cellular PVC. (See list below). You can also use fasteners designed for wood trim. They should have thin shanks, blunt points and full round heads. Fasteners should penetrate 1½" into substrate. Fasteners should be positioned no less than ¾" or more than 2" from end of boards. Fasteners must be weather resistant, such as stainless steel. For interior trim, such as casing, base, quarter round and crown, use 16 gauge finish nails, 6d or 8d finish nails. Pneumatic guns can be used - rubber bumpers on the nail gun tooling will protect the moulding. Air pressure should be adjusted based upon gun, temperature, substrate (80-100 psi is typical). Always use the least pressure necessary to drive the nail into the product.) Trim should be fastened to a flat solid surface. In cold weather below 40°F, predrilling may be necessary. Do not use brads or wire nails. Staples can only be used to fasten beaded planking.

Recommended Screws:

- Fasten Master Cortex® Hidden Fastening System (screw and PVC plug system)
- Starborn Pro Plug® System (screw and PVC plug system)
- Simpson Strong-Tie® Trim-Head Stainless Steel Screw
- GRK Fasteners FIN/Trim Finishing Trim Head Screws (ClimateKCoated® or Phoenix Stainless Steel)
- Kreg Blue-Kote™ Pocket-Hole Screws (for assembling trim with pocket-holes)
- #8 gauge TrimTop 305 SS with sharp type 17 piercing point by Fasten Master
- 305 SS Headcote #7 or #8 trim screws with auger points

For Concrete/Masonry/Brick: Apply masonry adhesive sealant (always follow manufacturer's instructions) to the surface of concrete first. Lay the trim board/sheet and secure with Tapcon masonry fasteners.

17. What should I use to fill screw or nail holes and or cracks?

- Sashco Big Stretch High Performance Elastic sealant
- Dap® All Purpose Painters Putty®
- Sherwin Williams Shrink Free Spackling®
- Extreme Adhesives Bond and Fill®

18. What adhesives do you recommend?

Mechanical fasteners are always required. User needs to follow manufacturer's instructions. Adhesives or caulking are not covered by our warranty. Listed below are manufacturers that have formulated adhesives/caulkings to work with:

- PVC to PVC* – ZeVo 1 Part Cellular PVC Adhesive® for use with Royal Building Products
- FastCap 2P-10 Adhesive & Activator • Extreme Adhesives PVC Trim Welder®
 - OSI PVC Trim Bond® • Liquid Nails Fuze*It® • Liquid Nails® 501 Siding & Trim Construction Adhesive • NPC Solar Seal® 900 • Weld-On® 705 by IPS
 - Christy's Red Hot White Vinyl Adhesive® • Quality Transparent PVC Cement
 - DAP RapidFuse • MasterSeal® NP1 • Trim & Mouldings FAQ

PVC to Wood – NPC Solar Seal® 900 • Liquid Nails Fuze*It® • Liquid Nails® LN950 Construction Adhesive • MasterSeal® NP1

PVC to Masonry – NPC Solar Seal® 900 • Liquid Nails® LN950 Construction Adhesive • Liquid Nails Fuze*It® • For PVC to Steel • NPC Solar Seal® 900 • Liquid Nails Fuze*It® • Liquid Nails® LN950 Construction Adhesive

PAINTING & COATING PVC

19. Does cellular PVC trim and/or cellular PVC require painting?

No. Cellular PVC trim does not require painting but, like any cellular PVC product, it will weather over time and painting will enhance these beautiful products to maintain color consistency for many years. Our cellular trim products are ready for painting and require very little preparation. Painting with a good quality, vinyl safe 100% Acrylic Latex paint will further protect products to maintain color consistency for many years. There are several paint manufacturers that will warranty their coating products on cellular PVC trim for 20 years or more.

FAQs

Our Warranty does not cover painted finishes or coating applied to the product by the original purchaser or any third party.

20. If I do paint, what type of paint should I use?

For light colors with a light reflective value (LRV) of 57 or higher, we recommend a high quality 100% acrylic latex paint developed for trim. Coating manufacturers can and will specify the LRV for its color palette.

For dark colors, with a light reflective value (LRV) of 56 or lower, it is imperative that an approved solar reflective coating is used. These paints are typically referred to as "vinyl safe" paints, or heat reflective coatings for vinyl.

Failure to use the proper coatings specific to dark colors will result in heat distortion and buckling to any cellular PVC

Based upon the questions that we receive, it is apparent that many people are not educated regarding dark colors, heat buildup and Sherwin-Williams VinylSafe® technology.

Sherwin-Williams carries exterior paint product lines and Sherwin-Williams VinylSafe® Technology is an option in this product line. Sherwin-Williams VinylSafe® is not a specific paint, but is a low heat buildup color pigment package that can be used with several of their paint products.

This specialized coating is not automatically a feature in the paint products where VinylSafe® is available.

VinylSafe® MUST BE SPECIFIED AS AN OPTION when having paint mixed, using Sherwin-Williams Emerald®, Duration®, Resilience®, SuperPaint® latex paints, or SnapDry™ Door & Trim Paint.

Summary:

After significant experience and testing, using solar reflective coatings such as Sherwin-Williams VinylSafe® will give the user best coating solution for dark colors. Our warranty does not cover painted finishes or coating applied to the product by the original purchaser or any third party. However, if the proper coatings are used, and the coating manufacturer's instructions are followed, users will be successful.

<https://www.sherwin-williams.com/painting-contractors/color/find-and-explore-colors/color-collections/vinylsafe-colors-forvinyl-siding>

No priming is necessary, however the finish quality is greatly enhanced if you use a premium 100% acrylic latex paint for trim with a built in primer. In addition, a primer may be required under the paint manufacturer's warranty.

Always follow the paint manufacturer's instructions. In preparation for painting, we recommend product should be clean, dry and free of dirt, grease and or any other surface contaminants before painting. Adhesion can be improved through light scuff sanding. Product should be cleaned with a mild detergent or denatured alcohol and soft clean rag or bristle brush.

Before you start, it's a good idea to fill all nails holes or blemishes that may occur during installation. Although scuff sanding is not needed, light sanding of the surface, with fine sandpaper can help remove blemishes prior to painting, but only if needed.

Failure to adhere to manufacturer's recommended guidelines for application of painted surfaces may void any paint manufacturer's warranty.

Here are a few paint manufacturer recommendations:

- Sherwin Williams PPG Benjamin Moore • Super Paint® Manor Hall® Moorlife®
- Duration® • Green Seal®

21. Can you stain PVC mouldings?

Yes, but staining PVC mouldings takes coating applications such as TruStain™ from AquaSurTech OEM and or AWP SPQT Stainable Primer Wood Base Coat for Hard Surfaces. Follow the manufacturer's recommendations.

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